



SIVANANDHA



A Product of **Benkan** Technology

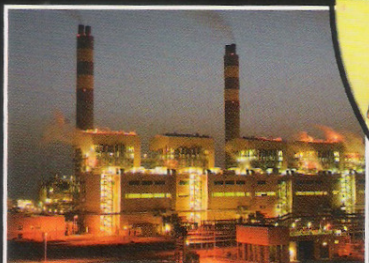
At the core of Industry. In India and the World.



Oil Refinery and Petrochemical



Ship Building



Power Plant



Fertilizer Plant



Cross Country Piping



Off shore drilling

Sivanandha Pipe Fittings Limited

Efficient piping systems form the heart of process industries. Such systems require specialised pipe fittings which have full pipe strength, are perfectly round, wrinkle-free, rugged, leak-proof and corrosion resistant. SIVANANDHA PIPE FITTINGS step in to meet these needs. SIVANANDHA PIPE FITTINGS LIMITED is an associate of SIVANANDHA STEELS LIMITED a well-known house of quality Alloy Steel Castings.

COLLABORATION - A Product of BENKAN Technology

SIVANANDHA has the benefit of the vast experience and technical know-how of Benkan Corporation, Japan the world leader and the largest manufacturers of pipe fittings in Japan.

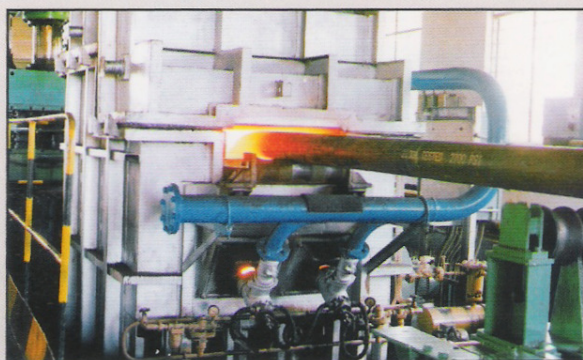
SOPHISTICATED MANUFACTURING PROCESS :

Sivanandha fittings are manufactured with the unique mandrel mass production process, thus, enabling uniform adherence to quality, dimensions, standards and short delivery time for large volume requirements. The factory is located in the industrial complex of Hosur in Tamil Nadu with state-of-art facilities for manufacture and in-process quality control.

Sivanandha's programme of manufacture includes, inter-alia, specialised butt-weld fitting like elbows, tees, and reducers.

All the Pipe fittings are subjected to strict testing and examination as per the applicable codes and standards.

Upon request, we arrange inspection by third party Quality Surveillance Agencies such as Lloyds, Bureau Veritas, American Bureau of Shipping, etc.,.



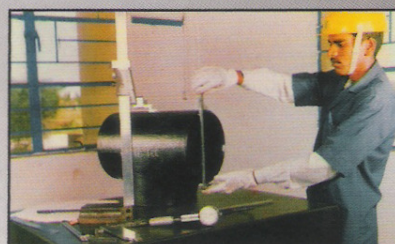
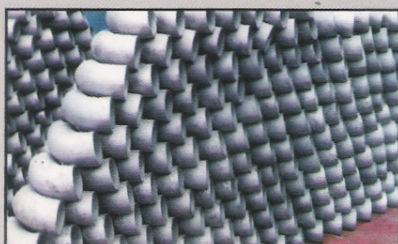
SPECIAL FEATURES

- Approval of EXPORT INSPECTION AGENCY for "IN - PROCESS QUALITY CONTROL".
- Regular exports to U.S.A. AUSTRALIA and EUROPE.
- Full fledged in-house facilities for chemical, physical and non-destructive testing including impact testing for Low Temperature Service Fittings.
- Have supplied "CLASS I" fittings as per ASME SEC III to the Dept. of Atomic Energy for nuclear applications.



APPLICABLE STANDARDS

- ASTM A234 Pipe Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and Elevated Temperatures.
- ASTM A403 Wrought Austenitic Stainless Steel Piping Fittings.
- ASTM A420 Pipe Fittings of Wrought Carbon Steel and Alloy Steel for Low Temperature Service.
- ANSI B16.9 Factory made Wrought Steel Butt-welding Fittings.
- ANSI B16.28 Wrought Steel Butt-welding Short Radius Elbows and Returns.
- ANSI B16.11 Forged Steel Fittings, Socket Welding & threaded.



BUTTWELD FITTINGS-SIZE RANGE

Type	Construction	Size	Material	Degree	Type	Schedule
Elbow	Seamless	2" to 24"	Carbon Steel/ Stainless Steel / Alloy Steel	45° 90° 180°	Long Radius & Short Radius	Sch 20 to XXS
	Welded	18" to 48"		45° & 90°	Long Radius	Sch 20 to XS
Tee	Seamless	2" to 14"		Equal /Unequal		Sch 20 to XXS
Reducers	Seamless	2" to 16"		Concentric / Eccentric		Sch 20 to XXS
	Welded	18" to 48"				Sch 20 to XS
Caps	Seamless	2" to 16"		NA		Sch 20 to XXS

A product of Benkan Technology

are manufactured at their sophisticated plant using the best technology

Inspection Certificates

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
Registered under Boilers and
Pressure Vessels safety division of
TSSA Canada C.R.N. OA588845R1

Release Note No LA/TMARC/RANG 01958/N007		Page: 1 / 1	
By Job ref: IND.M.4.10.1015		Completed Partially Not started	
PROJECT: MAIRC		L & T Job No.: PMARC03	
PWC Job No.: 0249 By Client: MIN. L & T		PWC no.: PETROCHEMICALS/MAIRC-0249/015 (01958/N007)	
Manufactured: Min. Sumanthran Pipe Fittings Ltd. Hount. Proposer: ...		P/C no.: ...	
Inspection requested by: MIN. L & T		Other no.: ...	
SUPPLY / SUBJECT OF INSPECTION Onward Glass Sealant Fittings as per ASTM A234 Q4 W/VB			
Subject of inspection: This inspection as per ITP		ITEM / TAG No. CITY / STATE	
CONCLUSIONS / REMARKS: At the time of inspection		Refer continuous pages Refer conclusion pages	
For details see inspection report no. 01958/N007/01/1015 This work is issued further to an inspection which started by the terms and conditions of the contract with the manufacturer. This work is not an independent check for the purpose of acceptance and does not release the manufacturer, supplier and any party from their respective legal, commercial, performance, obligation and liability. This work is issued for the purpose of acceptance and does not release the manufacturer, supplier and any party from their respective legal, commercial, performance, obligation and liability.			
Inspected by: Name: M. Sathya Laxman... Date of issue: 15.10.2011		Issued by: Signature: ...	
Inspection centre: B' Banglore.		...	
Distribution: L & T M. S. Laxma B' Banglore B' B' B' B'		...	

Bureau Veritas - Stainless Steel Fittings

[illegible]

Registered under Pressure Equipment Directive



**ENGINEERS
NEW INDIA
LIMITED**
(A Govt. owned enterprise)

वर्षा अनुसार : (विहित धारा 100, 1. 4/2000 और 100, 10/ 2001) 1999
 अंग्रेजी में : Engineers India India, 1, Mahatma G. K. Road, New Delhi 110002
 Telephone : 26101000

24th May 2011

Procurement Development Department

Ref: A9944F0204802048

M/s Sivarama Pipe & Fittings Ltd
 No. 44, F-1/2, Floor
 Capatzen Complex
 C-2, Ramabai Road
 Anwarpur
 Chennai - 900 018

Subject : Revitalisation and Enhancement of Enlistment with EIL.

Dear Sirs,

We refer to your application on subject matter and are pleased to inform that your enlistment with EIL has been revitalized and enhanced for the items as described below.

Item Description	Unit	Minimum Range	Remarks
Pipes, Manholes of 18 inch Diameter Pipes	12" Dia (GIRG)	2000 T (200000)	Enforced
	4" Dia	100000 T (1000000)	Enforced
	6" Dia	100000 T (1000000)	Enforced
	8" Dia	100000 T (1000000)	Enforced
	10" Dia	100000 T (1000000)	Enforced
Reinforce (Cm)	2" Dia	100000 T (1000000)	Enforced
	4" Dia	100000 T (1000000)	Enforced
	6" Dia	100000 T (1000000)	Enforced
	8" Dia	100000 T (1000000)	Enforced
	10" Dia	100000 T (1000000)	Enforced
Tees (Equal)	2" Dia	100000 T (1000000)	Enforced
	4" Dia	100000 T (1000000)	Enforced
	6" Dia	100000 T (1000000)	Enforced
	8" Dia	100000 T (1000000)	Enforced
	10" Dia	100000 T (1000000)	Enforced
Fabricated Fittings (Flange, Tee)	12" Dia	100000 T (1000000)	Enforced
	20" Dia	100000 T (1000000)	Enforced

After Steel Shipment in grade S235 & S275 only

(This enlistment is valid for your works located at Plot No. 11, 12, 23 & 24, SPOCT hall Complex, Hapur - 635 100)

Please note that this revitalisation is subject to satisfactory execution of orders in delivery and quality of above mentioned items when ordered for your various projects.

Sd/-

Sheet 1 of 2

ENGINEER IN CHARGE - 2004 and 2005

Mobile No. : 91-9876543210

E-mail : engineer@newindia.co.in

DEVELOPMENTAL ENGINEERING THROUGH PEOPLE

4th Floor, 100, 10/ 2001

1, Mahatma G. K. Road, New Delhi 110002

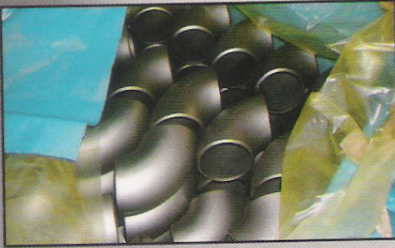
QUALITY ASSURED

ISO 9001:2008

100% SATISFACTION

Registered under
Engineers India Limited

Carbon Steel Fittings



Quality

Sivanandha Pipe Fittings conforms to International Quality Standards

Alloy Steel Fittings



Exports

Regularly exported to U.S.A., Australia and Europe

Stainless Steel Fittings



MICROLAB
ANALYSIS AND TESTING LABORATORY
Accredited by NABL, Dept. of Science & Technology, Govt. of India.
100, 2nd Floor, Sivanandha Industrial Estate, Chennai - 600 018. Tel: 044 2624 2021, Fax: 044 2624 4022
E-mail: info@sivanandha.com, Web: www.sivanandha.com

TEST REPORT
Page 1 of 1

Customer:
Sivanandha Pipe Fittings Limited,
Plot No. 11, 12, 23 & 24,
SIPCOT Industrial Complex,
Hosur - 635 126,
India.

TEST DETAILS: Sample was tested at 675°C for 1 hour

Sl. No	Test parameters	Observation
1.1	Test solution	Ferric Sulphate - Sulfuric Acid
1.2	Size and Total surface area of the specimen	Length - 25.75mm, Width - 29.10mm, Thick - 9.20mm. Total surface Area = 17.5128 sq. cm
1.3	Volume of Test Solution	100 ml
1.4	Sample preparation	Specimen polished upto 120 grits from both ends and then ground
1.5	Engineering	As per drawing
1.6	Specimen arrangement	Specimen placed in a glass beaker with holes, and kept immersed in acid solution in 3L. Enthalpy Base tested with four built into container
1.7	Initial weight of specimen	34.2000 gm
1.8	Start of test	10.12.2011 (04.00 p.m.)
1.9	End of test	14.12.2011 (04.00 p.m.)
2.0	Duration of test	120 hrs
2.1	Final weight of specimen	34.3700 gm
2.2	Weight loss	0.1700 gm
2.3	Corrosion rate	24.0000 mm per year

Conclusion: The corrosion rate after 120 hours testing is 24.0000 mm per year (Acceptance Criteria 40 Mils)

Test witnessed by: S. A. Sivanandha M.E. (NABL Engg.) - CEO
Authorized Signatory

Reviewed by: S. A. Sivanandha M.E. (NABL Engg.) - CEO
Authorized Signatory

NOTE: The specimen was tested in accordance with the test method specified in the drawing. The test results are valid only for the specimen tested. The test results are not valid for other specimens of the same material and size unless they are tested under the same conditions.

MICROLAB
ANALYSIS AND TESTING LABORATORY
Accredited by NABL, Dept. of Science & Technology, Govt. of India.
100, 2nd Floor, Sivanandha Industrial Estate, Chennai - 600 018. Tel: 044 2624 2021, Fax: 044 2624 4022
E-mail: info@sivanandha.com, Web: www.sivanandha.com

SUPPLEMENT TO TEST REPORT - 1002 / DL 04.02.2011
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Micro photograph

Micro photo

CONCLUSION:

For MICROLAB:
S. A. Sivanandha M.E. (NABL Engg.) - CEO
Authorized Signatory

Reviewed by: S. A. Sivanandha M.E. (NABL Engg.) - CEO
Authorized Signatory

NOTE: The specimen was tested in accordance with the test method specified in the drawing. The test results are valid only for the specimen tested. The test results are not valid for other specimens of the same material and size unless they are tested under the same conditions.

IGC - Practice E - Test for stainless steel fittings



Sivanandha Pipe Fittings Limited

Sales Office : Flat. 21F, 3rd Floor, 'TVH TRIVENI' No.21, C.V.Raman Road, Alwarpet, Chennai - 600 018. India

Tel.: +91-44-4203 1951 Fax: +91-44-4203 1950 E-Mail: admin@sivanandha.com

Works : Plot No. 11, 12, 23 & 24, Sipcot Industrial Complex, Hosur - 635126. Tel : +91-4344 - 4002 31 / 33 Fax : +91-4344 - 4002 32

E-mail : adminhsr@sivanandha.com

